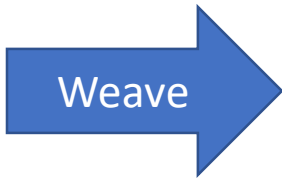
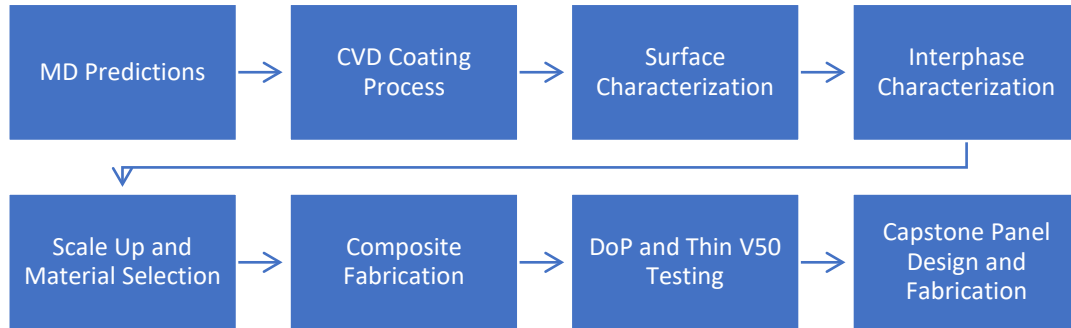
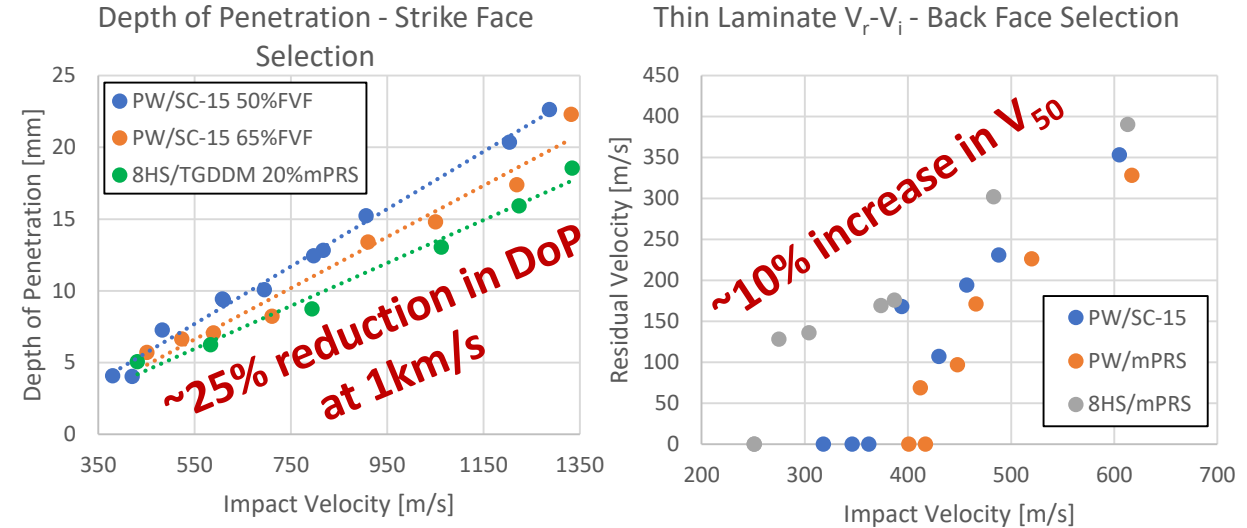


Key Goals and Technical Approach

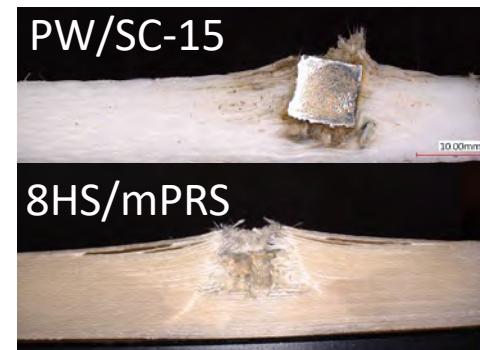
- Large database of new resin/interface combinations has been developed for material design and optimization with IFSS varying by 50-115 MPa, resin yield from 61-164 MPa, and resin energy absorption 70-120 J/cc
- Design a functionally graded composite from the materials properties to improve ballistic performance



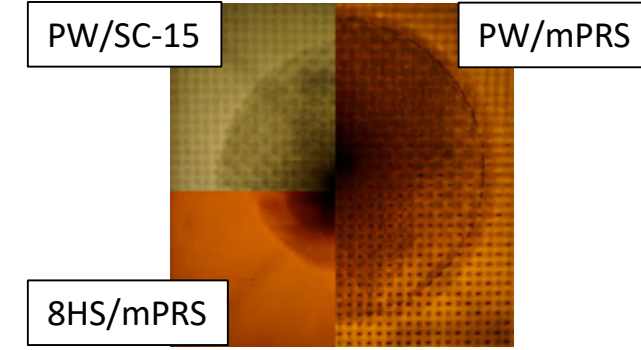
Major Results, Key Accomplishments



Materials by design by selecting IFSS/Resin/Architecture can vary the V_{50} from 250-400 m/s and extend delamination from 3" to over 6" in thin laminates

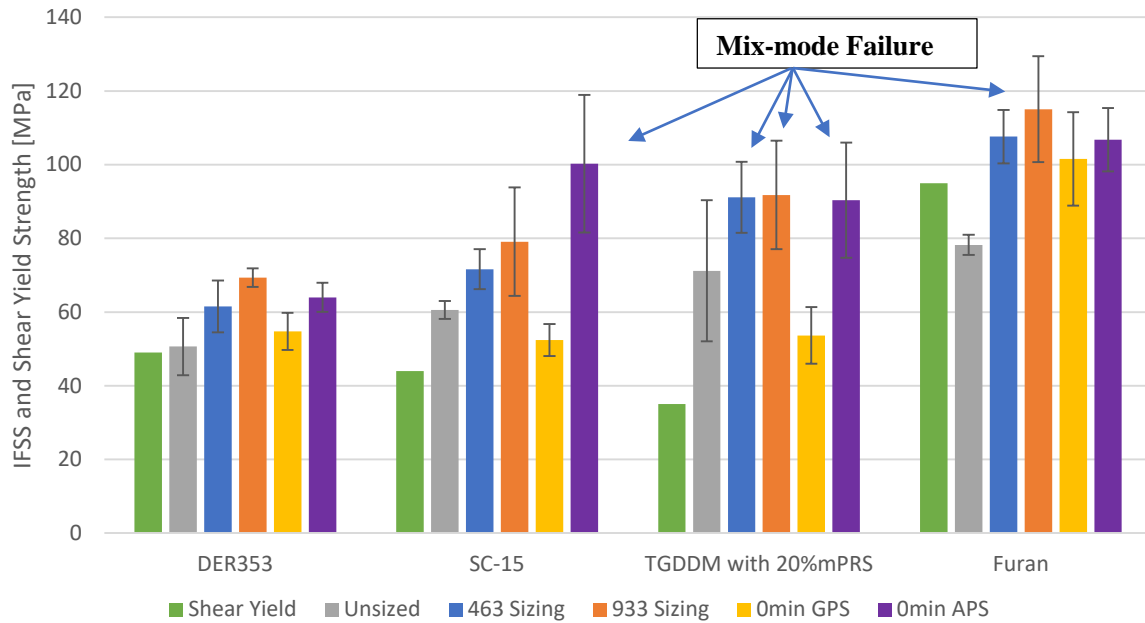


Sectioned DoP Samples



$\frac{1}{4}$ " V_{50} Sample Delamination

Transitions



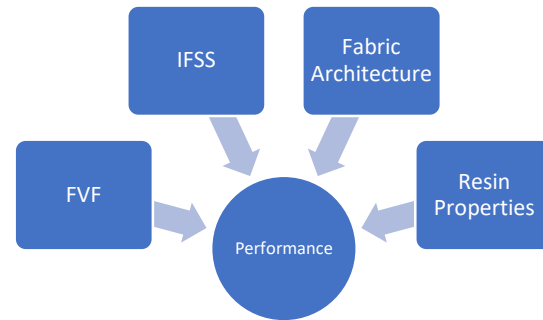
- Fiber/matrix Interface Database
- Test methodology for IFSS
- CVD Silane Deposition Process
- CVD process to scale
- Conference Proceedings

- Kubota, M., Deitzel, J. M., & Gillespie Jr, J. W. Role of Surface Functionality and Polyamic Acid in Carbon Fiber/PEI Interface.
- Kubota, M., Chowdhury, S., Deitzel, J. M., Gillespie Jr, J. W., Palmese, G. R. (2020). Tailoring the S-2 Glass/Epoxy Interface Properties Through Chemical Vapor Deposition of Silane Adhesion Promotors. In *Proceedings of the American Society for Composites—Thirty-fifth Technical Conference*.



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Functionally Graded Capstone Panel Design

8HS (933)

Jeffamine Diamines D-230 x ≈ 2.5

CN(C)CCOC(C)CCN(C)C

Jeffamine Monoamines M-1000

CN(C)CCOC(C)CCN(C)C

PW (463)

Tetra glycidyl of Diaminodiphenylmethane (TGDDM)

C1CC2=CC=C(C=C2N1CC3=CC=CC=C3N(C)CC4OC(C)CC4)C5OC6OC(C)CC6O5

TGDDM with 20% mPRS

Functionally Grading Design

Strike face: High penetration resistance and crush strength (DoP)
 Back face: Energy dissipation through delamination (Thin Laminate V_{50})

Final Capstone Design

Strike Face
8HS/mPRS

2/3

1/3

Back Face
PW/mPRS

| | |
|-------------------|----------------------|
| IFSS | 92 MPa |
| FVF | 65% |
| σ_y | 61 MPa |
| Energy Absorption | 71 MJ/m ³ |



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